EE-SX47/67

Global Standard Slot-type photomicrosensors with 50- to 100-mA direct switching capacity.

- Series includes models that enable switching between dark-ON and light-ON operation.
- Response frequency as high as 1 kHz.
- Easy operation monitoring with bright light indicator.
- Wide operating voltage range: 5 to 24 VDC
- Models in which the light indicator turns ON for dark-ON operation are also available.
- A wide range of variations in eight different shapes.
- Flexible robot cable is provided as a standard feature. *2



Be sure to read *Safety Precautions* on page 59.

- *1. Pre-wired Models are available only in the EE-SX67 Series.
- *2. Only for Pre-wired Models



Ordering Information

Connector Infrared light

	Sensing	Connect-			Output		Mo	infrared lig			
Appearance	method	ing method	Sensing	distance	configuration	Indicator mode	NPN output	PNP output			
Standard 💣 💣					Dark-ON/Light-ON	Incident light	EE-SX670	EE-SX670P			
					(selectable) *3	No incident light	EE-SX670A	EE-SX670F			
9888					Light-ON	Incident light	EE-SX470	EE-SX470F			
L-shaped					Dark-ON/Light-ON	Incident light	EE-SX671	EE-SX671F			
					(selectable) *3	No incident light	EE-SX671A	EE-SX671F			
1111					Light-ON	Incident light	EE-SX471	EE-SX471F			
T-shaped,					Dark-ON/Light-ON	Incident light	EE-SX672	EE-SX672F			
slot center 7 mm					(selectable) *3	No incident light	EE-SX672A	EE-SX672F			
9								Light-ON	Incident light	EE-SX472	EE-SX472F
Close-	7				Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX673	EE-SX673I			
mounting	Through-			5 mm (slot width)		No incident light	EE-SX673A	EE-SX673I			
9999	beam type	Connector (4 poles)			Light-ON	Incident light	EE-SX473	EE-SX473I			
Close-	(with slot)	(1 poloo)			Dark-ON/Light-ON	Incident light	EE-SX674	EE-SX674I			
mounting					(selectable) *3	No incident light	EE-SX674A	EE-SX674I			
					Light-ON	Incident light	EE-SX474	EE-SX474			
T-shaped, slot center 10 mm					Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX675	EE-SX675I			
F-shaped					Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX676	EE-SX676F			
R-shaped					Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX677	EE-SX677I			

^{*3.} Dark-ON when the L terminal of the connector is opened, and light-ON when the L terminal and positive (+) terminal are connected. Do not connect the L terminal to 0 V when using dark-ON operation. When using light-ON, it is useful to select the connector EE-1001-1. The L terminal and positive (+) terminal of this connector are connected in advance.

Pre-wired Models

Infrared light

	Sensing		Output	Indicator	Connecting	Mo	del						
Appearance	method	Sensing distance	configura- tion	mode	method	NPN output	PNP output						
Standard						EE-SX670-WR 1M	EE-SX670P-WR 1M						
L-shaped						EE-SX671-WR 1M	EE-SX671P-WR 1M						
T-shaped, slot center 7 mm						EE-SX672-WR 1M	EE-SX672P-WR 1M						
Close- mounting	Through- beam	5 mm	Dark-ON/	Incident	Pre-wired	EE-SX673-WR 1M	EE-SX673P-WR 1M						
Close- mounting	type (with slot)	(slot width	Light-ON (selectable) *	light	Models (1m)	EE-SX674-WR 1M	EE-SX674P-WR 1M						
T-shaped, slot center 10 mm												EE-SX675-WR 1M	EE-SX675P-WR 1M
F-shaped					EE-SX676-WR 1M	EE-SX676P-WR 1M							
R-shaped						EE-SX677-WR 1M	EE-SX677P-WR 1M						

^{*} Dark-ON operation can be used when the L terminal is left unconnected or Light-ON operation can be used when the L terminal and positive (+) terminal are connected to each other. Do not connect the L terminal to 0 V when using dark-ON operation.

Accessories (Order Separately) Connector Models

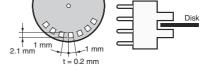
	Туре	Cable length	Model	Remarks
Connector		EE-1001		
		EE-1001-1	L terminal and positive (+) terminal are already short-circuited.	
			EE-1009	
		1 m	EE-1006	
	Connector with Cable		EE-1010	
	Connector with Cable	2 m	EE-1006	
			EE-1010	
	Connector with Robot	1 m	EE-1010-R	
	Cable	2 m	EE-1010-R	
Connector I	Hold-down Clip	•	EE-1006A	For EE-1006 only.

^{*} Refer to Accessories for details.

Ratings and Specifications

		Туре	Standard	L-shaped	T-shaped, slot center 7 mm	Close-m	ounting	T-shaped, slot center 10 mm	F-shaped	R-shaped
	NPN models	Connector models	EE-SX670 EE-SX670A EE-SX470	EE-SX671 EE-SX671A EE-SX471	EE-SX672 EE-SX672A EE-SX472	EE-SX673 EE-SX673A EE-SX473	EE-SX674 EE-SX674A EE-SX474	EE-SX675	EE-SX676	EE-SX677
	models	Pre-wired models		EE-SX671- WR	EE-SX672- WR	EE-SX673- WR	EE-SX674- WR	EE-SX675- WR	EE-SX676- WR	EE-SX677- WR
	PNP models	Connector models	EE-SX670P EE-SX670R EE-SX470P	EE-SX671P EE-SX671R EE-SX471P	EE-SX672P EE-SX672R EE-SX472P	EE-SX673P EE-SX673R EE-SX473P	EE-SX674P EE-SX674R EE-SX474P	EE-SX675P	EE-SX676P	EE-SX677P
Item		Pre-wired models	WR	EE-SX671P- WR	EE-SX672P- WR	EE-SX673P- WR	EE-SX674P- WR	EE-SX675P- WR	EE-SX676P- WR	EE-SX677P- WR
Sensi	ng distan	ce	5 mm (slot width	1)						
Sensi	ng object		Opaque: 2 × 0.8	mm min.						
Differe	ential dist	ance	0.025 mm							
<u> </u>	source				wavelength of 94					
Indica			Light indicator (red) (turns ON when light is interrupted for models with A or R suffix)							
	y voltage		5 to 24 VDC ±10%, ripple (p-p): 10% max.							
Curre	nt consun	nption	,	,,	nA max. (PNP m	odels)				
Contro	ol output		·	NPN open collector: 5 to 24 VDC, 100 mA max. 100 mA load current with a residual voltage of 0.8 V max. 40 mA load current with a residual voltage of 0.4 V max. OFF current (leakage current): 0.5 mA max. PNP open collector: 5 to 24 VDC, 50 mA max. 50 mA load current with a residual voltage of 1.3 V max. OFF current (leakage current): 0.5 mA max.						
Respo	nse frequ	iency *2	1 kHz min. (3 kHz average)							
Ambie	ent illumin	ation	1,000 lx max. with fluorescent light on the surface of the receiver.							
Ambie	ent tempe	rature range	Operating: -25 to +55°C, Storage: -30 to +80°C (with no icing or condensation)							
Ambie	ent humid	ity range	Operating: 5% to 85%, Storage: 5% to 95% (with no icing or condensation)							
Vibration resistance Destruction: 20 to 2,000 Hz (peak acceleration: 100 m/s²) 1.5-mm double amplitude for 2 h (4-min periods) each in X, Y, and Z directions										
Shock resistance			Destruction: 500 m/s² for 3 times each in X, Y, and Z directions							
Degree of protection IEC60529 IP50										
Connecting method			Connector Models (direct soldering possible), Pre-wired Models (Standard cable length: 1 m), Models with Connectors (Standard cable length: 0.1 m)							
Wei-		or models	Approx. 3.1 g	Approx. 3 g	Approx. 2.4 g	Approx. 2.3 g	Approx. 3 g	Approx. 2.7 g	Approx. 2.2 g	Approx. 2.2 g
ght		d models		11	Approx. 17.8 g	Approx. 16.8 g	Approx. 17.1 g	Approx. 18.3 g	Approx. 16.9 g	Approx. 16.9 g
Ма-	Case		Polybutylene ph	thalate (PBT)						
teri- al	Polycarbonate Polycarbonate									

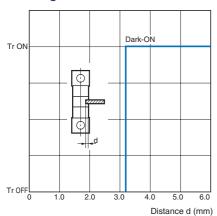
^{*1.} The indicator is a GaP red LED (peak wavelength: 690 nm).
*2. The response frequency was measured by detecting the rotating disk shown at the right.



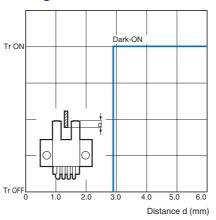
EE-SX47/67

Engineering Data (Typical)

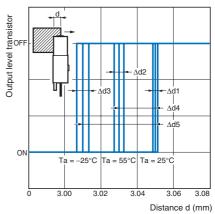
Sensing Position Characteristics



Sensing Position Characteristics



Repeated Sensing Position Characteristics



Vcc =12 V, No. of repetitions: 20, Δ d1 = 0.002 mm, $\Delta d2 = 0.004$ mm, $\Delta d3 = 0.005$ mm, $\Delta d4 = 0.02$ mm, $\Delta d5 = 0.04$ mm

Note: The data applies to dark status. Operation may be affected by external light interference or light coming through the sensing object.

I/O Circuit Diagrams

NPN Output

Model	Output configuration	Timing charts	Terminal connections	Output circuit
EE-SX67□	Light-ON	Light indicator ON (red) OFF Output ON transistor OFF Load Operates (e.g., relay) Releases	Short-circuited between ① terminal and positive ① terminal	
EE-SX67□-WR	Dark-ON	Incident Interrupted Light indicator ON (red) OFF Output ON transistor OFF Load Operates (e.g., relay) Releases	Open between ① terminal and positive ① terminal *1	Light indicator (red) OUT To to To To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To to To
EE-SX670A EE-SX671A EE-SX672A EE-SX673A EE-SX674A	Light-ON	Incident Interrupted Light indicator ON (red) OFF Output transistor OFF Load Operates (e.g., relay) Releases	Short-circuited between ① terminal and positive ① terminal	*The terminal arrangement depends on the model. Check the dimensional diagrams.
	Dark-ON	Incident Interrupted Light indicator ON (red) OFF Output ON transistor OFF Load Operates (e.g., relay) Releases	Open between ① terminal and positive ① terminal *1	
EE-SX470 EE-SX471 EE-SX472 EE-SX473 EE-SX474	Light-ON	Incident Interrupted Light indicator ON (red) OFF Output ON transistor OFF Load Operates (relay) Releases		Light indicator (red) Main Circuit T 24 VDC

^{*1.} Do not connect the L terminal to 0 V when using dark-ON operation.

PNP Output

Model	Output configuration	Timing charts	Terminal connections	Output circuit
EE-SX67□P EE-SX67□P-WR	Light-ON	Incident Interrupted Light indicator ON (red) OFF Output transistor OFF Load Operates (relay) Releases	Short-circuited between ① terminal and positive ① terminal	
	Dark-ON	Incident Interrupted Light indicator ON (red) OFF Output transistor OFF Load Operates (relay) Releases	Open between ① terminal and positive ① terminal *1	Light indicator (red) Main OUT T 24 VDC
EE-SX670R EE-SX671R EE-SX672R EE-SX673R EE-SX674R	Light-ON	Incident Interrupted Light indicator ON (red) OFF Output ON transistor OFF Load Operates (e.g., relay) Releases	Short-circuited between terminal and positive terminal	*The terminal arrangement depends on the model. Check the dimensional diagrams.
	Dark-ON	Incident Interrupted Light indicator ON (red) OFF Output transistor OFF Load Operates (e.g., relay) Releases	Open between ⊕ terminal and positive ⊕ terminal *1	
EE-SX470P EE-SX471P EE-SX472P EE-SX473P EE-SX474P	Light-ON	Incident Interrupted Light indicator ON (red) OFF Output ON transistor OFF Load Operates (relay) Releases		Light indicator (red) Main circuit OUT IC Load 5 to 24 VDC

^{*1.} Do not connect the L terminal to 0 V when using dark-ON operation.

Safety Precautions

Refer to Warranty and Limitations of Liability.



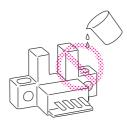
This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



Precautions for Safe Use

Operating Environment

These Photomicrosensors have an IP50 (conforms to IEC) enclosure and do not have a water-proof or dust-proof structure. Therefore, do not use them in applications in which the sensor will be subjected to splashes from water, oil, or any other liquid. Liquid entering the Sensor may result in malfunction.



Precautions for Correct Use

Make sure that this product is used within the rated ambient environment conditions.

Installation

• When direct soldering to the terminals, use the following guidelines.

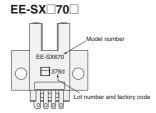
Soldering Conditions

Item	Temper- ature	Permissible time	Remarks
Soldering iron	350°C max.		The portion between the base of the terminals and the position 1.5 mm from the terminal base must not be soldered.

 The terminal base uses a polycarbonate resin, which could be deformed by excessive soldering heat, resulting in damage to the product's functionality.

Lot Number and Model Number Legend

In the following diagrams, 376d indicates the lot number and factory where the product was manufactured. Do not include this code with the model number when ordering.



Sensors

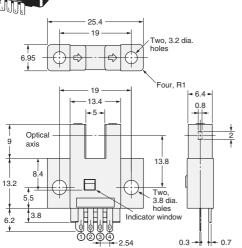
EE-SX670/670P EE-SX670A/670R EE-SX470/470P



Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	L*
(3)	OUT	OUTPUT
(4)	\oplus	GND (0 V)

* Pin 2 is not used for the EE-SX470.



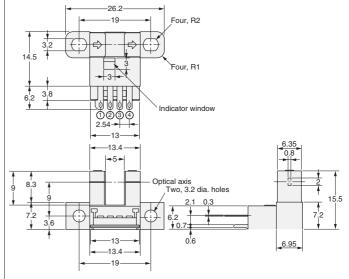
EE-SX671/671P EE-SX671A/671R EE-SX471/471P



Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	L*
(3)	OUT	OUTPUT
(4)	Θ	GND (0 V)

* Pin 2 is not used for the EE-SX471.



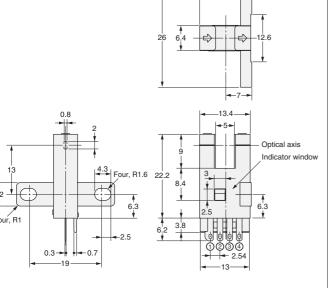
EE-SX672/672P EE-SX672A/672R EE-SX472/472P



Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	L*
(3)	OUT	OUTPUT
(4)	А	GND (0 V)

* Pin 2 is not used for the EE-SX472



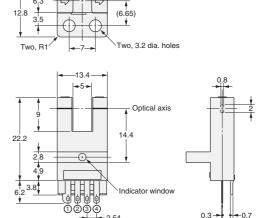
EE-SX673/673P EE-SX673A/673R EE-SX473/473P



Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	L*
(3)	OUT	OUTPUT
(4)	Θ	GND (0 V)

* Pin 2 is not used for the EE-SX473.



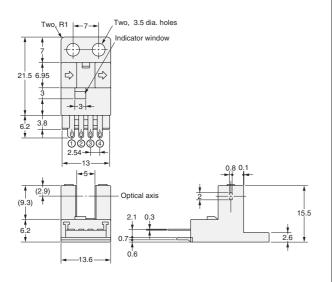
EE-SX674/674P EE-SX674A/674R EE-SX474/474P



Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	L*
(3)	OUT	OUTPUT
(4)	\ominus	GND (0 V)

* Pin 2 is not used for the EE-SX474.

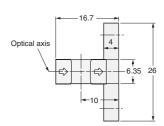


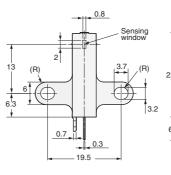
EE-SX675/675P

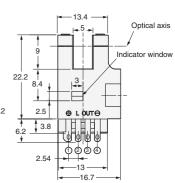


Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	L
(3)	OUT	OUTPUT
(4)	\ominus	GND (0 V)





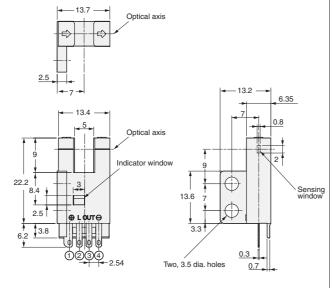


EE-SX676/676P



Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	L
(3)	OUT	OUTPUT
(4)	\oplus	GND (0 V)

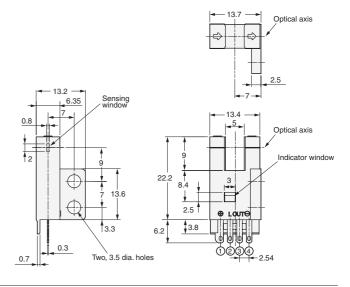


EE-SX677/677P

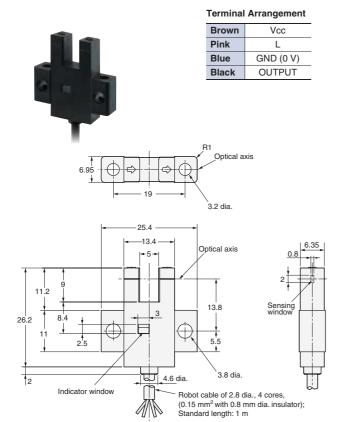


Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	L
(3)	OUT	OUTPUT
(4)	\bigcirc	GND (0 V)



EE-SX670-WR/670P-WR

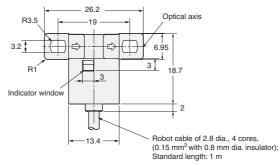


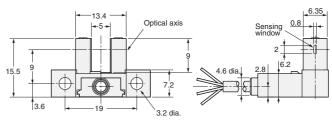
EE-SX671-WR/671P-WR



Terminal Arrangement

Brown	Vcc
Pink	L
Blue	GND (0 V)
Black	OUTPUT



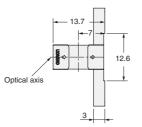


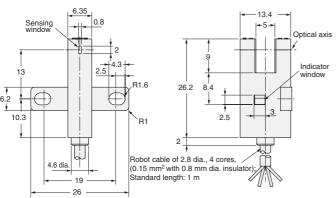
EE-SX672-WR/672P-WR



Terminal Arrangement

Brown	Vcc
Pink	L
Blue	GND (0 V)
Black	OUTPUT



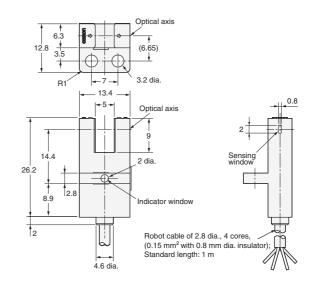


EE-SX673-WR/673P-WR



Terminal Arrangement

Brown	Vcc
Pink	L
Blue	GND (0 V)
Black	OUTPUT



EE-SX674-WR/674P-WR



3.5 dia

Optical axis 3

Indicator window

6.95

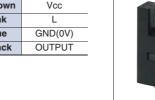
Robot cable of 2.8 dia., 4 cores, (0.15 mm² with 0.8 mm dia. insulator); Standard length: 1 m

Optical axis

Terminal Arrangement

Brown	Vcc
Pink	L
Blue	GND(0V)
Black	OUTPUT



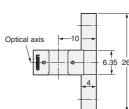


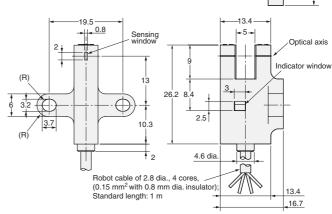
EE-SX675-WR/675P-WR



Terminal Arrangement

Brown	Vcc
Pink	L
Blue	GND(0V)
Black	OUTPUT





EE-SX676-WR/676P-WR



Terminal Arrangement

<u>+||</u> 0.8

15.5

2.6

Sensing window.

Brown	Vcc
Pink	L
Blue	GND(0V)
Black	OUTPUT





Terminal Arrangement

Brown	Vcc
Pink	L
Blue	GND(0V)
Black	OUTPUT

